Refrigerated Dryers



Pneumatech Pride

Pneumatech has been manufacturing refrigerant dryers for nearly 50 years. Pneumatech's reliable and robust COOL dryer is an efficient solution to remove most traces of condensation and the resultant corrosion from your compressed air system.

Refrigeration dryers use a refrigerant gas in order to cool the compressed air. As a result the water from the air condenses and can be removed. With this technique, the COOL range reaches a pressure dew point of 5°C. As a result, the refrigeration technology is by far the most used dryer technology, complying for more than 95% of industrial applications.



COOL 12-272

| Design standards | COOL 12-127 | COOL 145-272 |
|---------------------|--|---|
| Dew point | +5°C/37°F | +5°C/37°F |
| Pressure range | 4-16 bar/60-232 psi | 4-13 bar/60-188 psi |
| Voltages | 230 V | 230 V |
| Frequency | 50 Hz | 50 Hz |
| Controller | None | Basic |
| Technology | Refrigerant R134a | Refrigerant R404a |
| Usage | Continuous | Continuous |
| Flexibility | Easy to move | Easy to move |
| Options | None | None |
| Common applications | Car shop, tire inflation, sparay painting, packaging, injection molding, pneumatic tools & control systems | Car shop, tire inflation, spray painting, packaging, injection molding, pneumatic tools & control systems |

| Important features & benefits |
|--|
| Remove the water pollution from your network |
| Refrigeration drying principle is a simple, low maintenance technology |
| Extremely easy to install |
| Very compact equipment fits in a minimum space |
| Stable dew point |
| Low maintenance requirement |
| Compatible with any compressor technology |
| Check your air quality with the dew point indicator |
| Higher final product quality |
| Increase your overall productivity |













Technical data

pneumatech Pure air. Pure gas

50Hz

| Туре | Air treatment capacity ¹ | | Air treatment capacity¹ Nominal electrical power¹ Power supply voltage | | Power supply voltage | i operating i | | Refrigerant gases | Compressed Air connections | Dimensions (mm) | | | Dimensions (in) | | | Weight | |
|----------|-------------------------------------|------|--|------|-------------------------|---------------|-----|----------------------|----------------------------------|-----------------|-----|-----|-----------------|------|------|--------|-----|
| | l/min | m³/h | cfm | kW | V/Hz/Ph | bar | psi | type | Gas | L | w | н | L | w | н | kg | lb |
| COOL 12 | 350 | 21 | 12.4 | 0.13 | 230/50/1 | 16 | 232 | R134a | 3/4" M | 233 | 559 | 561 | 8,8 | 22,0 | 22,1 | 19 | 42 |
| COOL 21 | 600 | 36 | 21.2 | 0.13 | 230/50/1 | 16 | 232 | R134a | 3/4" M | 233 | 559 | 561 | 8,8 | 22,0 | 22,1 | 19 | 42 |
| COOL 30 | 850 | 51 | 30.0 | 0.16 | 230/50/1 | 16 | 232 | R134a | 3/4" M | 233 | 559 | 561 | 8,8 | 22,0 | 22,1 | 19 | 42 |
| COOL 42 | 1200 | 72 | 42.4 | 0.23 | 230/50/1 | 16 | 232 | R134a | 3/4" M | 233 | 559 | 561 | 8,8 | 22,0 | 22,1 | 20 | 44 |
| COOL 64 | 1825 | 110 | 64.4 | 0.29 | 230/50/1 | 16 | 232 | R134a | 3/4" M | 233 | 559 | 561 | 8,8 | 22,0 | 22,1 | 25 | 55 |
| COOL 76 | 2150 | 129 | 76.0 | 0.38 | 230/50/1 | 13 | 188 | R134a | 3/4" M | 233 | 559 | 561 | 8,8 | 22,0 | 22,1 | 27 | 59 |
| COOL 106 | 3000 | 180 | 106 | 0.42 | 230/50/1 | 13 | 188 | R134a | 1" F | 233 | 559 | 561 | 8,8 | 22,0 | 22,1 | 30 | 66 |
| COOL 127 | 3600 | 216 | 127 | 0.66 | 230/50/1 | 16 | 188 | R404A | 1" F | 310 | 706 | 994 | 12,2 | 27,8 | 39,1 | 52 | 114 |
| COOL 145 | 4100 | 246 | 145 | 0.77 | 230/50/1 | 13 | 188 | R404A | 1" 1/2 F | 310 | 706 | 994 | 12,2 | 27,8 | 39,1 | 57 | 125 |
| COOL 184 | 5200 | 312 | 184 | 1.87 | 230/50/1 | 13 | 188 | R404A | 1" 1/2 F | 310 | 706 | 994 | 12,2 | 27,8 | 39,1 | 59 | 130 |
| COOL 230 | 6500 | 390 | 230 | 1.03 | 230/50/1 | 13 | 188 | R404A | 1" 1/2 F | 310 | 706 | 994 | 12,2 | 27,8 | 39,1 | 80 | 176 |
| COOL 272 | 7700 | 462 | 272 | 1.24 | 230/50/1 | 13 | 188 | R404A | 1" 1/2 F | 310 | 706 | 994 | 12,2 | 27,8 | 39,1 | 80 | 176 |

(1) Reference conditions:

Operating pressure: 7 bar (100 psi)
 Operating temperature: 35°C/95°F
 Room temperature: 25°C/77°F
 Pressure dew point: +5°C (+/- 1)

- Also available at 60Hz

Limit conditions:

- Working pressure: 16 bar/232 psi - COOL 12 - 127 13 bar /188 psi - COOL 145 - 272

- Operating temperature: 50°C/122°F

- Minimum/maximum room temperature: +5°C/+40°C (41°F/104°F)

Correction factors

| | °C | 25 | 30 | 35 | 40 |
|------------------|----|------|------|------|------|
| Room temperature | | 77 | 86 | 95 | 104 |
| | Α | 1.00 | 0.92 | 0.84 | 0.80 |

| Operating temperature | °C | 30 | 35 | 40 | 45 | 50 |
|-----------------------|----|------|------|------|------|------|
| | °F | 86 | 95 | 104 | 113 | 122 |
| | В | 1.24 | 1.00 | 0.82 | 0.69 | 0.54 |



| Operation pressure | bar | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
|--------------------|-----|------|------|------|------|------|------|------|------|------|------|------|------|
| | psi | 73 | 87 | 101 | 116 | 131 | 145 | 159 | 174 | 188 | 203 | 218 | 232 |
| | С | 0.90 | 0.96 | 1.00 | 1.03 | 1.06 | 1.08 | 1.10 | 1.12 | 1.13 | 1.15 | 1.16 | 1.17 |

Correction factors to be used for site conditions outside of normal reference conditions (1) stated above = A x B x C

The new flow rate value can be obtained by dividing the current or real flow rate by the correction factor related to the real operation conditions.

Example: What is the capacity of a COOL 64, working at 8 bar(g)/116 psi(g), with an inlet temperature of 40°C/104°F and with a room temperature of 30°C/86°F? Find each correction factor:

A = 0,92

B = 0.82

C = 1.03

Actual capacity = Nominal capacity x A x B x C = $110m^3/h \times 0.92 \times 0.82 \times 1.03 = 85.5 m^3/h$ is the actual capacity of the COOL 64

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